

**ABSTRACT****A METHOD OF FORMING AN IMAGE, AND TO A PRODUCT HAVING AN IMAGE FORMED THEREON**

(FIGURE 3)

A security card is provided in which an ink region 6 bearing image or textural data is printed onto a substrate 4. A reflective portion 8 is also provided on the substrate 4. A plastics protective layer 7 is deposited over the ink 6 and reflective element 8. Portions 10 of the protective layer 7 are overworked in order to change their appearance. Those portions overlying the reflective element 8 exhibit enhanced visibility.